CanadianSolar

INSTALLATION MANUAL OF DYMOND MODULE

For professional use only

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1.0
GENERAL INFORMATION

This general manual provides important safety information relating to the installation, maintenance and handling of double glass solar modules. Professional installer must read these guidelines carefully and strictly follow these instructions. Failure to follow these instructions may result in death, injury or property damage. The installation and handling of PV modules requires professional skills and should only be performed by qualified professionals. Installers must inform end -users (consumers) the aforesaid information accordingly.

The word "module" or "PV module" used in this manual refers to one or more double glass solar modules. This manual is only valid for the double glass module type CS3U-MS-FG, CS3U-P-FG, CS3K-MS-FG, CS3K-P-FG, CS6K-P-FG, CS6X-P-FG, CS6K-M-FG, CS6K-MS-FG and CS6X-M-FG. Please retain this manual for future reference. We recommend visiting **www.canadiansolar.com** regularly for the most updated version.

1.1
INSTALLATION MANUAL DISCLAIMER

The information contained in this manual is subject to change by Canadian Solar Inc. without prior notice. Canadian Solar Inc. gives no warranty of any kind whatsoever, either explicitly or implicitly, with respect to the information contained herein.

In the event of any inconsistency among different language versions of this document, the English version shall prevail. Please refer to our product lists and documents published on our website at: http://www.canadiansolar.com as these lists are updated on a regular basis.

1.2
LIMITATION OF LIABILITY

Canadian Solar Inc. shall not be held responsible for damages of any kind, including – without limitation – bodily harm, injury or damage to property, in connection with handling PV modules, system installation, or compliance or non-compliance with the instructions set forth in this manual.

2.0
SAFETY PRECAUTIONS

Warning: Before attempting to install, wire, operate and/or service the module and other electrical equipment, all instructions should be read and understood. PV module interconnectors pass direct current (DC) when exposed to sunlight or other light sources. Contact with electrically active parts of the module, such as terminals, can result in injury or death, irrespective of whether or not the module and the other electrical equipment have been connected.

Avertissement: Toutes les instructions devront être lues et comprises avant de procéder à l'installation, le câblage, l'exploitation et/ou l'entretien des panneaux. Les interconnexions des panneaux conduisent du courant continu (CC) lorsque le panneau est exposé à la lumière du soleil ou à d'autres sources lumineuses. Tout contact avec des éléments sous tension du panneau tels que ses bornes de sortie peut entraîner des blessures ou la mort, que le panneau soit connecté ou non.

GENERAL SAFETY

- All modules must be installed by licensed electricians in accordance with the applicable electrical codes such as, the latest National Electrical Code (USA) or Canadian Electric Code (Canada), or other national or international electrical codes.

Protective clothing (non-slip gloves, clothes, etc.) must be worn during installation to prevent direct contact with 30 VDC or greater, and to protect hands from sharp edges.

Prior to installation, remove all metallic jewelry to prevent accidental exposure to live circuits.

When installing modules in light rain, morning dew, take appropriate measures to prevent water ingress into the connector.

Do not allow children and unauthorized

persons near the installation site or storage area of modules.

- Do not install modules in strong wind.
- If the disconnects and over current protective devices (OCPD) cannot be opened or the inverter cannot be powered down, cover the fronts of modules in the PV array with an opaque material to stop the production of electricity when installing or working on a module or wiring.
- Use electrically insulated tools to reduce the risk of electric shock.
- **Do not** use or install broken modules.
- Contact with module surfaces or frames may cause electric shock if the front or rear glass is broken.
- Keep the junction box cover closed at all times.
- **Do not** connect or disconnect modules when current from the modules or an external source is present.
- **Do not** disassemble a module or remove any module part.
- **Do not** artificially concentrate sunlight onto a module.
- The PV module does not contain any serviceable parts. Do not attempt to repair any part of the module.

3.0 MECHANICAL / ELECTRICAL SPECIFICATIONS

Module electrical ratings are measured under Standard Test Conditions (STC) of 1000 W/m2 irradiance, with an AM1.5 spectrum, and a cell temperature of 25°C. Detailed electrical and mechanical characteristics of Canadian Solar Inc. crystalline silicon PV modules can be found in Annex A (Mechanical And Electrical Ratings). Main electrical characteristics under STC are also stated on each module label. Please refer to the datasheet or the product nameplate for the maximum system voltage.

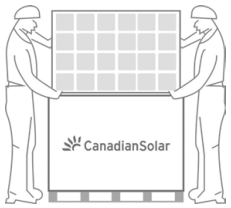
Under certain conditions, a module may produce more current or voltage than its STC rated power. As a result, a module open-circuit voltage and short-circuit current under STC should be multiplied by 1.25 when determining component voltage ratings, conductor ampacities, overcurrent device ratings, and the size of controls connected to the PV output. An additional 1.25 multiplier for the short-circuit current (giving a total multiplier of 1.56), may be applicable when sizing conductors and fuses, as described in section 690-8 of U.S. NEC.

Electrical calculations and design must be performed by competent engineer or consultant.

4.0 UNPACKING AND STORAGE

PRECAUTIONS

- Modules should be stored in a dry and ventilated environment to avoid direct sunlight and moisture. If modules are stored in an uncontrolled environment, the storage time should be less than 3 months and extra precautions should be taken to prevent moisture exposure to connectors or sunlight exposure to modules.
- Unpack module pallets carefully, following the steps shown on the pallet. Unpack, transport and store the modules with care.
- Modules must always be unpacked and installed by two people. When handling modules always use both hands.



- **Do not** lift modules by their wires or junction box; lift them by the frame.
- **Do not** stack the modules.
- **Do not** place excessive loads on the module or twist the module frame.
- **Do not** stand, step, walk and / or jump on modules

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under any circumstances. Localized heavy loads may cause severe micro-cracks at cell level, which in turn may compromise module reliability and void Canadian Solar Inc's warranty.

- **Do not** drop or place objects (such as tools) on the modules.
- **Do not** carry modules on your head.
- **Do not** use sharp instruments on the modules.
- **Do not** place modules on top of each other
- **Do not** leave modules unsupported or unsecured.
- **Do not** change the wiring of bypass diodes.
- Keep all electrical contacts clean and dry at all times.

PRODUCT IDENTIFICATION

- Each module has two identical barcodes (one inside the laminate under the front glass, the second on the rear side of the module) that act as a unique identifier. Each module has a unique serial number containing 14 digits.
- A nameplate is also affixed to the rear glass of each module. This nameplate specifies the model type, as well as the main electrical and safety characteristics of the module.

5.0 MODULE INSTALLATION

PRECAUTIONARY MEASURES AND GENERAL SAFETY

- Prior to installing modules please obtain information about any requirements and necessary approvals for the site, installation and inspection from the relevant authorities.
- Check applicable building codes to ensure that the construction or structure (roof, facade, support, etc.) can bear the module system load.
- Canadian Solar Inc. double glass solar modules have been qualified for Application Class A (equivalent to Safety Class II requirements). Modules rated under this class should be used in systems operating at voltage above 50 V or power above 240 W, where general contact access is anticipated.
- Canadian Solar Inc. double glass modules have been certified by CSA as Type 3 or Type 13 and by VDE as Class A for fire performance, please refer to the datasheet or the product nameplate for the detailed types.
- Consult your local authority for guidelines and requirements for building or structural fire safety.

UL 1703 SYSTEM FIRE RATING REQUIREMENTS

- The fire rating for this module is only valid when the product is installed as specified in the mechanical mounting instructions.
- When installing the modules on rooftop, ensure the assembly is mounted over a fire resistant roof covering rated for the application.
- A photovoltaic system composed of UL1703 certified modules mounted on a UL2703 certified mounting system should be evaluated in combination with roof coverings in accordance with UL1703 standard, with respect to meeting the same fire classification as the roof assembly.
- Mounting systems with a System Fire Class Rating (Class A, B or C), tested in conjunction with fire rated "Type 3" or "Type 13" rated modules, are considered acceptable for use with Canadian Solar Inc. modules, provides the mounting system does not violate any other requirements of this manual.
- Any mounting system limitations on inclination or accessories required to maintain a specific System Fire Class Rating should be clearly specified in the installation instructions and UL2703 certification of the mounting system supplier.

ENVIRONMENTAL CONDITIONS

- The module is intended for use in general open-air climates, as defined in IEC 60721-2-1: Classification of environmental conditions Part 2-1: Environmental conditions appearing in nature - temperature and humidity.
- Please consult the Canadian Solar Inc. technical support department for more information on the use of modules in special climates.

Do not install modules near open flames or flammable materials.

Do not immerse modules in water or constantly expose modules to water (either fresh or salt) (i.e. from fountains, sea spray).

- Exposing modules to salt (i.e. marine environments) or sulfur (i.e. sulfur sources, volcanoes) incurs the risk of module corrosion.
- Failure to comply with these instructions will void Canadian Solar Inc. warranty.

INSTALLATION REQUIREMENTS

- Ensure that the module meets the general technical system requirements. Ensure that other systems components do not damage modules mechanically or electrically.
- Modules can be wired in series to increase voltage or in parallel to increase current. To connect modules in series, connect the cables from the positive terminal of one module to the negative terminal of the next module. To connect in parallel, connect the cables from the positive terminal of one module to the positive terminal on the next module.
- Only connect the quantity of modules that corresponds to the voltage specifications of the inverters used in the system. Modules must **not** be connected together to create a voltage higher than the maximum permitted system voltage, even under the worst local temperature conditions.
- A maximum of two strings can be connected in parallel without using over-current protection device (fuses, etc.) incorporated in series within each string. Three of more strings can be connected in parallel if an appropriate and certified over-current protection device is installed in series with each string.
- Only modules with similar electrical outputs should be connected in the same series to avoid or minimize mismatch effects in arrays.
- To minimize risk in the event of an indirect lightning strike, avoid forming loops when designing the system.
- The recommended maximum series fuse rating is stated in a table in the Annex.
- Modules should be safely fixed to bear all expected loads, including wind and snow loads.
- A minimum clearance of 10 mm (0.394 in) or more between modules is required to allow for thermal expansion of the modules. The clearance is from the plastic corner protector to adjacent plastic corner protector.

OPTIMUM ORIENTATION AND TILT

- To maximize your annual yield, find out the optimum orientation and tilt for PV modules in your region. The highest yields are achieved when sunlight shines perpendicularly onto the PV modules.

AVOID SHADING

- Even minor partial shading (e.g. from dirt deposits) reduces yields. A module can be considered to be unshaded if its entire surface is free from shading all year round. Sunlight should be able to reach the module even on the shortest day of the year.
- Permanent shading conditions can affect module service lifetime, due to accelerated ageing of the encapsulation material and thermal stress on the bypass diodes.

RELIABLE VENTILATION

- Sufficient clearance (at least 10 cm (3.94 in)) between the module frame and the mounting surface is required to allow cooling air to circulate

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around the back of the module. This also enables condensation or moisture to dissipate.

· According to UL 1703, any other specific clearance required for maintaining a system fire rating should prevail. Detailed clearance requirements pertaining to system fire ratings must be provided by your racking supplier.

5.1 MODULE WIRING

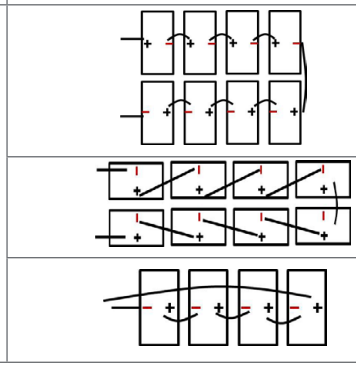
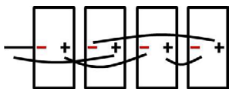
CORRECT WIRING SCHEME

· Ensure that the wiring is correct before starting up the system. If the measured open circuit voltage (Voc) and short-circuit current (Isc) differ from the specifications, this indicates that there is a wiring fault.

· When modules have been pre-installed but the system has not been connected to the grid yet, each module string should be kept under open-circuit conditions and proper actions should be taken to avoid dust and moisture penetration inside the connectors.

· For CS3U and CS3K series modules, Canadian Solar Inc. offers optional cable specifications to match various system configurations. Recommended system cable schemes are shown in table 1:

Table 1: System Cable Scheme for CS3U and CS3K modules

Module types	Standard cables	Optional cables
CS3U-MS-FG, CS3U-P-FG, CS3K-MS-FG, CS3K-P-FG		 Leap-frog

The maximum distance between two adjacent module frames should be within 50 mm (1.96 in) for side with mounting clamps, and within 25 mm (0.98 in) for side without mounting clamps, in order to meet system cable scheme.

CORRECT CONNECTION OF PLUG CONNECTORS

· Make sure that all connections are safe and properly mated. The PV connector should not be subjected to stress from the exterior. Connectors should only be used to connect the circuit. They should never be used to turn the circuit on and off.

· Connectors are not waterproof when unmated. When installing modules, connector should be connected to each other as soon as possible or appropriate measures should be taken to avoid moisture and dust penetrating into the connector.

USE OF SUITABLE MATERIALS

· Only use dedicated solar cable and suitable plugs (wiring should be sheathed in a sunlight-resistant conduit or, if exposed, should itself be sunlight-resistant) that meet local fire, building and electrical regulations. Please ensure that all wiring is in perfect electrical and mechanical condition.

· Installers may only use single-conductor cable listed and labeled as USE-2 or PV wire which is 90°C wet rated in North America, and single conductor cable 2.5-16 mm² (5-14 AWG), 90°C wet rated in other areas (i.e. TUV 2PfG1169 or EN50618 approved), with proper insulation which is able to withstand the maximum possible system open-circuit voltage.

· Only copper conductor material should be used.

Select a suitable conductor gauge to minimize voltage drop and ensure that the conductor ampacity complies with local regulations (i.e. NEC 690.8(D)).

CABLE AND CONNECTOR PROTECTION

- Secure the cables to the mounting system using UV-resistant cable ties. Protect exposed cables from damage by taking appropriate precautions (e.g. placing them inside a metallic raceway like EMT conduit). Avoid exposure to direct sunlight.
- A minimum bending radius of 60 mm (2.36 in) is required when securing the junction box cables to the racking system.
- Protect exposed connectors from weathering damage by taking appropriate precautions. Avoid exposure to direct sunlight.
- Do not place connectors in locations where water could easily accumulate.

5.2 GROUNDING

- EQUIPMENT GROUNDING: double glass modules do not present any exposed conductive parts, and therefore do not require to be electrically grounded for compliance to the North American National Electrical Code (NEC).
- Proper equipment grounding is still required for the racking system in compliance with all local electrical codes and regulations. Please refer to the racking system user instructions.

6.0 MOUNTING INSTRUCTIONS

The applicable regulations pertaining to work safety, accident prevention and securing the construction site must be observed. Workers and third party personnel shall wear or install fall arrest equipment. Any third party need to be protected against injuries and damages.

- The mounting design must be certified by a registered professional engineer. The mounting design and procedures must comply with local codes and requirements from all relevant authorities.
- Each module must be securely fastened at a minimum of 4 points on two opposite sides. The clamps should be positioned symmetrically. Canadian Solar Inc. recommends mounting rails with a minimum width of 40 mm for ±2400 Pa load and a minimum width of 60 mm for +5400 Pa / -2400 Pa load.
- Install and tighten the module clamps to the mounting rails using the torque stated by the mounting hardware manufacturer. System designer and installer are responsible for load calculations and for proper design of support structure. It is recommended to use a torque wrench for installation. Tightening torques should respectively be within 17~23 Nm (12.5~17.0 ft-lb) for M8x1.25-Grade 8.8 (5/16"-18 Grade B7) galvanized or A2-70 stainless steel coarse thread bolts, depending on bolt class. The yield strength of bolt and nut should not be less than 450 MPa.
- Use appropriate corrosion-proof fastening materials. All mounting hardware (bolts, spring washers, flat washers, nuts) should be hot dip galvanized or stainless steel.
- Clamp material should be anodized aluminum alloy or steel of appropriate grade. One buffer rubber material (Recommended material is EPDM) must be added between the clamp and the glass.
- Canadian Solar Inc. warranty may be void in cases where improper clamps or unsuitable installation methods are found. When installing clamps, take measures so as:

  1. Not to bend the laminate excessively.
  2. Not to cast shadow on the cells.
  3. Not to damage or scratch the surface of the glass.
  4. To ensure the clamps overlap the module by 13 mm to 15 mm.
  5. To ensure the thickness of the clamps is at least 3 mm.

- Clamp positions are of crucial importance for the reliability of the installation, the clamp centerline must only be positioned within the authorized position ranges indicated in ANNEX B, depending on the configuration and load.

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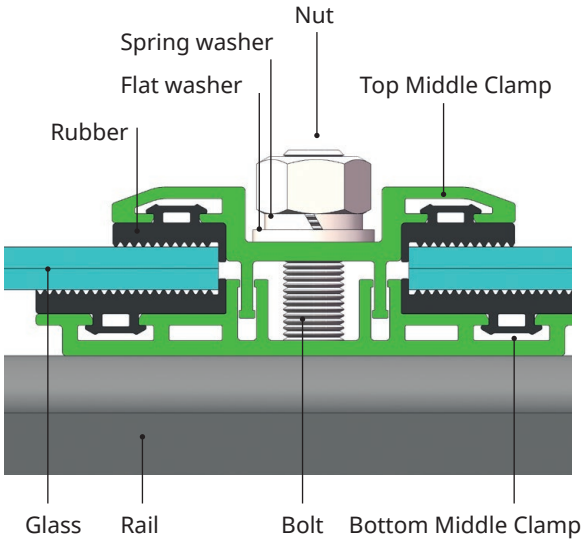
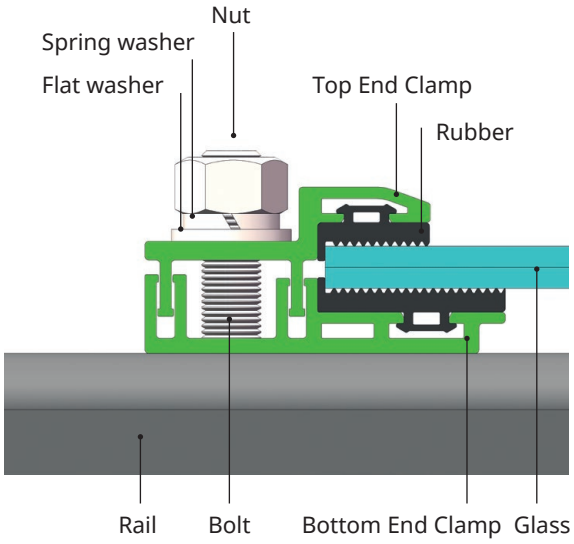
MIDDLE CLAMP:



END CLAMP:



- The module is only considered to comply with IEC 61215 and UL 1703 when mounted as specified in the instructions in ANNEX B. Any module without a frame (laminate) shall not be considered to comply with the requirements of UL 1703 unless the module is mounted with hardware that has been tested and evaluated with the module under this standard or by a field Inspection certifying that the installed module complies with the requirements of UL 1703.

- Double glass modules can be mounted to a support structure by means of clamps. For recommended installation methods and load, please refer to ANNEX B and contact your local representative for further information. Failure to use a recognized installation method will void Canadian Solar Inc. warranty.

7.0 MAINTENANCE

- Do not make modifications to any component of the PV module (diode, junction box, plug connectors or others).

- Regular maintenance is required to keep modules clear of snow, bird droppings, seeds, pollen, leaves, branches, dirt spots, and dust.

- Modules with sufficient tilt (at least 15°), generally do not require cleaning (rain will have a self-cleaning effect). If the module has become soiled, it shall be washed with water and a non-abrasive cleaning brush or sponge during the cool part of the day. Do not scrape or rub dry dirt away, as this may cause micro scratches.

- Snow should be removed using a soft brush.

- Periodically inspect the system to check the integrity of all wiring and supports.

- To protect against electric shock or injury, electrical or mechanical inspections and maintenance should be performed by qualified personnel only.

- Please refer to our Installation Manual Annex of standard solar modules (Section Annex D: Module Cleaning Guideline) for more information on this topic.

AMENDED EDITIONS AND DATES

- Rev 1.0 is released in June 2015
- Rev 1.1 is released in Aug. 2015.
- Rev 1.2 is released in January 2016.
- Rev 1.3 is released in May 2016.
- Rev 1.4 is released in June 2016.
- Rev 1.5 is released in July 2016.
- Rev 1.6 is released in March 2017.
- Rev 1.7 is released in October 2017.

ANNEX A:
MECHANICAL AND ELECTRICAL RATINGS

Standard Test Conditions are: irradiance of 1 kW/m^2, air mass (AM) spectrum of 1.5, and cell temperature of 25°C. The electrical characteristics are respectively within ±10 percent or [0; +5 W] of the indicated values for Isc, Voc and Pmax. Specifications are subject to change without notice.

Table 1:
Mechanical and Electrical Ratings under STC

Module Type	Maximum Power Pmax <W>	Operating voltage Vmp <V>	Operating current Imp <A>	Open Circuit Voltage Voc <V>	Short Circuit Current Isc <A>	Max. Series Fuse Rating <A>	Overall Dimension <mm>	Weight <kg>
CS3U-350MS-FG	350	38.8	9.03	46.6	9.53	30	2000 x 992 x 5.8 (78.7 x 39.1 x 0.23 in) Without junction-box and corner protector	29 (63.9 lbs)
CS3U-355MS-FG	355	39	9.11	46.8	9.61			
CS3U-360MS-FG	360	39.2	9.19	47	9.69			
CS3U-365MS-FG	365	39.4	9.27	47.2	9.77			
CS3U-370MS-FG	370	39.6	9.35	47.4	9.85			
CS3U-375MS-FG	375	39.8	9.43	47.6	9.93			
CS3U-380MS-FG	380	40	9.5	47.8	10.01			
CS3U-385MS-FG	385	40.2	9.58	48	10.09			
CS3U-390MS-FG	390	40.4	9.66	48.2	10.17			
CS3U-395MS-FG	395	40.6	9.73	48.4	10.25			
CS3U-400MS-FG	400	40.8	9.81	48.6	10.33			
CS3U-405MS-FG	405	41	9.88	48.8	10.41			
CS3U-410MS-FG	410	41.2	9.96	49	10.49			
CS3U-310P-FG	310	37.2	8.34	44.7	8.88	30	2000 x 992 x 5.8 (78.7 x 39.1 x 0.23 in) Without junction-box and corner protector	29 (63.9 lbs)
CS3U-315P-FG	315	37.4	8.43	44.9	8.96			
CS3U-320P-FG	320	37.6	8.52	45.1	9.04			
CS3U-325P-FG	325	37.8	8.6	45.3	9.12			
CS3U-330P-FG	330	38	8.69	45.5	9.2			
CS3U-335P-FG	335	38.2	8.77	45.7	9.28			
CS3U-340P-FG	340	38.4	8.86	45.9	9.36			
CS3U-345P-FG	345	38.6	8.94	46.1	9.44			
CS3U-350P-FG	350	39.2	8.94	46.6	9.51			
CS3U-355P-FG	355	39.4	9.02	46.8	9.59			
CS3U-360P-FG	360	39.6	9.10	47.0	9.67			
CS3U-365P-FG	365	39.8	9.18	47.2	9.75			
CS3U-370P-FG	370	40.0	9.26	47.4	9.83			
CS3K-280MS-FG	280	31.7	8.84	38.5	9.49	30	1675 x 992 x 5.8 (65.9 x 39.1 x 0.23 in) Without junction-box and corner protector	24 (52.9 lbs)
CS3K-285MS-FG	285	31.9	8.94	38.7	9.57			
CS3K-290MS-FG	290	32.1	9.04	38.9	9.65			
CS3K-295MS-FG	295	32.3	9.14	39.1	9.73			
CS3K-300MS-FG	300	32.5	9.24	39.3	9.82			
CS3K-305MS-FG	305	32.7	9.33	39.5	9.9			
CS3K-310MS-FG	310	32.9	9.43	39.7	9.98			
CS3K-315MS-FG	315	33.1	9.52	39.9	10.06			
CS3K-320MS-FG	320	33.3	9.61	40.1	10.14			

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Module Type	Maximum Power Pmax <W>	Operating voltage Vmp <V>	Operating current Imp <A>	Open Circuit Voltage Voc <V>	Short Circuit Current Isc <A>	Max. Series Fuse Rating <A>	Overall Dimension <mm>	Weight <kg>
CS3K-325MS-FG	325	33.5	9.71	40.3	10.22			
CS3K-330MS-FG	330	33.7	9.8	40.5	10.3			
CS3K-250P-FG	250	30	8.34	36.7	8.98	30	1675 x 992 x 5.8 (65.9 x 39.1 x 0.23 in) Without junction-box and corner protector	24 (52.9 lbs)
CS3K-255P-FG	255	30.2	8.45	36.9	9.06			
CS3K-260P-FG	260	30.4	8.56	37.1	9.14			
CS3K-265P-FG	265	30.6	8.66	37.3	9.22			
CS3K-270P-FG	270	30.8	8.77	37.5	9.3			
CS3K-275P-FG	275	31	8.88	37.7	9.38			
CS3K-280P-FG	280	31.2	8.98	37.9	9.47			
CS3K-285P-FG	285	31.4	9.08	38.1	9.56			
CS3K-290P-FG	290	31.6	9.18	38.3	9.64			
CS3K-295P-FG	295	32.5	9.08	39.1	9.57			
CS3K-300P-FG	300	32.7	9.18	39.3	9.65			
CS3K-305P-FG	305	32.9	9.28	39.5	9.73			
CS3K-310P-FG	310	33.1	9.37	39.7	9.81			
CS3K-315P-FG	315	33.3	9.46	39.9	9.89			
CS3K-320P-FG	320	33.5	9.56	40.1	9.97			
CS3K-325P-FG	325	33.7	9.65	40.3	10.05			
CS6K-245P-FG	245	30.0	8.17	37.1	8.74	15	1658 × 992 × 5.8 (65.3 × 39.1 × 0.23 in) without junction-box and corner protector	23 (50.7 lbs)
CS6K-250P-FG	250	30.1	8.30	37.2	8.87			
CS6K-255P FG	255	30.2	8.43	37.4	9.00			
CS6K-260P-FG	260	30.4	8.56	37.5	9.12			
CS6K-265P-FG	265	30.6	8.66	37.7	9.23			
CS6K-270P-FG	270	30.8	8.75	37.9	9.32			
CS6K-275P-FG	275	31.0	8.88	38.0	9.45			
CS6K-280P-FG	280	31.3	8.95	38.2	9.52			
CS6K-285P-FG	285	31.4	9.06	38.3	9.64			
CS6K-290P-FG	290	31.6	9.18	38.5	9.72			
CS6K-295P-FG	295	31.8	9.28	38.6	9.81			
CS6K-300P-FG	300	32.0	9.38	38.8	9.92			
CS6K-245M-FG	245	30.3	8.09	37.4	8.61	15	1658× 992 × 5.8 (65.3 × 39.1 × 0.23 in) without junction-box and corner protector	23 (50.7 lbs)
CS6K-250M-FG	250	30.4	8.22	37.5	8.74			
CS6K-255M-FG	255	30.5	8.35	37.7	8.87			
CS6K-260M-FG	260	30.7	8.48	37.8	8.99			
CS6K-265M-FG	265	30.9	8.61	37.9	9.11			
CS6K-270M-FG	270	31.1	8.67	38.2	9.19			
CS6K-275M-FG	275	31.3	8.80	38.3	9.31			
CS6K-280M-FG	280	31.5	8.89	38.5	9.43			
CS6K-285M-FG	285	31.7	8.98	38.6	9.51			
CS6K-290M-FG	290	31.9	9.09	38.7	9.59			
CS6K-295M-FG	295	32.1	9.19	38.9	9.68			
CS6K-300M-FG	300	32.4	9.25	39.1	9.78			
CS6K-305M-FG	305	32.5	9.38	39.2	9.89			

Module Type	Maximum Power Pmax <W>	Operating voltage Vmp <V>	Operating current Imp <A>	Open Circuit Voltage Voc <V>	Short Circuit Current Isc <A>	Max. Series Fuse Rating <A>	Overall Dimension <mm>	Weight <kg>
CS6K-250MS-FG	250	30.5	8.2	37.7	9.03	15	1658 × 992 × 5.8 (65.3 × 39.1 × 0.23 in) without junction-box and corner protector	23 (50.7 lbs)
CS6K-255MS-FG	255	30.7	8.31	37.9	9.11			
CS6K-260MS-FG	260	30.9	8.42	38.1	9.19			
CS6K-265MS-FG	265	31.1	8.53	38.3	9.27			
CS6K-270MS-FG	270	31.3	8.63	38.5	9.35			
CS6K-275MS-FG	275	31.5	8.74	38.7	9.43			
CS6K-280MS-FG	280	31.7	8.84	38.9	9.51			
CS6K-285MS-FG	285	31.9	8.94	39.1	9.59			
CS6K-290MS-FG	290	32.1	9.05	39.3	9.67			
CS6K-295MS-FG	295	32.3	9.14	39.5	9.75			
CS6K-300MS-FG	300	32.5	9.24	39.7	9.83			
CS6K-305MS-FG	305	32.7	9.33	39.9	9.91			
CS6K-310MS-FG	310	32.9	9.43	40.1	9.99			
CS6X-290P-FG	290	35.9	8.08	44.4	8.64	15	1968× 992 × 5.8mm (77.5× 39.1 × 0.23 in) without junction-box and corner protector	27.5 (60.6 lbs)
CS6X-295P-FG	295	36.0	8.19	44.5	8.76			
CS6X-300P-FG	300	36.1	8.30	44.6	8.87			
CS6X-305P-FG	305	36.3	8.41	44.8	8.97			
CS6X-310P-FG	310	36.4	8.52	44.9	9.08			
CS6X-315P-FG	315	36.6	8.61	45.1	9.18			
CS6X-320P-FG	320	36.8	8.69	45.3	9.26			
CS6X-325P-FG	325	37.0	8.78	45.5	9.34			
CS6X-330P-FG	330	37.2	8.88	45.6	9.45			
CS6X-335P-FG	335	37.4	8.96	45.8	9.54			
CS6X-340P-FG	340	37.6	9.05	45.9	9.62			
CS6X-345P-FG	345	37.8	9.13	46.0	9.69			
CS6X-290M-FG	290	36.3	8.00	44.7	8.51	15	1968 × 992 × 5.8mm (77.5× 39.1 × 0.23 in) without junction-box and corner protector	27.5 (60.6 lbs)
CS6X-295M-FG	295	36.4	8.11	44.9	8.63			
CS6X-300M-FG	300	36.5	8.22	45	8.74			
CS6X-305M-FG	305	36.6	8.33	45.2	8.84			
CS6X-310M-FG	310	36.7	8.44	45.3	8.95			
CS6X-315M-FG	315	36.9	8.53	45.5	9.04			
CS6X-320M-FG	320	37.2	8.61	45.6	9.13			
CS6X-325M-FG	325	37.4	8.69	45.8	9.21			
CS6X-330M-FG	330	37.5	8.8	45.9	9.31			
CS6X-335M-FG	335	37.8	8.87	46.1	9.41			
CS6X-340M-FG	340	37.9	8.97	46.2	9.48			
CS6X-345M-FG	345	38.1	9.06	46.4	9.56			
CS6X-350M-FG	350	38.3	9.14	46.6	9.67			

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ANNEX B:
FRAMELESS DYMOND MODULE INSTALLATION MANUAL SUPPLEMENT

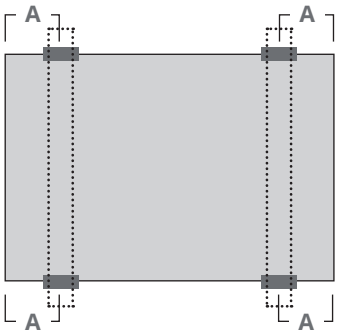
All the basic requirements of the main installation manual should apply to this supplement, unless otherwise specified.

The loads described in this manual correspond to test loads. For installations complying with IEC 61215-2:2016 and UL 1703, a safety factor of 1.5 should be applied for calculating the equivalent maximum authorized design loads. Project design loads depend on construction, applicable standards, location and local climate. Determination of the design loads is the responsibility of the racking suppliers and / or professional engineers. For detailed information, please follow local structural code or contact your professional structural engineer.

Corner protector is not included in below illustrations.

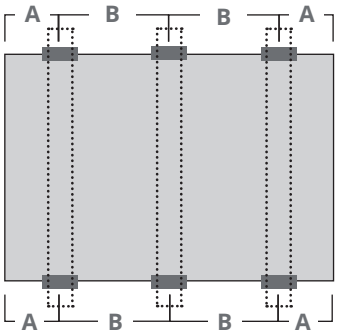
Clamping Location Illustration

Illustration A



Clamping on module long side, four clamp points; Mounting rails must run perpendicularly to the module long side.

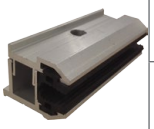
Illustration B



Clamping on module long side, six clamp points; Mounting rails must run perpendicularly to the module long side.

The following clamps in table 2 have been approved as compatible with Canadian Solar double glass module CS6K-P-FG, CS6K-M-FG and CS6K-MS-FG.

Table 2:
CS6K-P-FG, CS6K-M-FG and CS6K-MS-FG compatible clamps

Mounting Method	Supplier	Clamp Image	Clamp Type & length	Clamp Quantity & Location	Load (Pa)	Certification Body
2-A-1	NISSEI METALS CO.,LTD.		SA-TOK-UA (End clamp) / SA-KOK-UA (Middle clamp), clamp length=120 mm	four clamps, A=380±20 mm, see illustration A	Downforce load≤2400 Pa Uplift load ≤2400 Pa	VDE / CSA
2-A-2				six clamps, A=250±20 mm, B=579±20 mm, see illustration B	Downforce load≤5400 Pa Uplift load ≤2400 Pa	VDE
2-B-1	K2 Systems GmbH / Everest Solar Systems, LLC		K2 frameless clamp, 4-7.2 mm, clamp length= 100 mm	A=380±20 mm, four clamps	Downforce load≤2400 Pa Uplift load ≤2400 Pa	VDE / CSA
2-B-2			K2 frameless clamp, 4-7.2 mm, clamp length=200 mm	A=380±20 mm, four clamps	Downforce load≤5400 Pa Uplift load ≤2400 Pa	VDE / CSA
2-B-3			K2 frameless clamp, 4-7.2 mm, clamp length= 80 mm	six clamps, A=250±20 mm, B=579±20 mm, see illustration B	Downforce load≤2400 Pa Uplift load ≤2400 Pa	VDE / CSA
2-B-4			K2 frameless clamp, 4-7.2 mm, clamp length= 100 mm	six clamps, A=250±20 mm, B=579±20 mm, see illustration B	Downforce load≤5400 Pa Uplift load ≤2400 Pa	VDE / CSA
2-C-1	Schletter Inc. / Schletter GmbH		Profi clamp, wide, 3-8 mm, clamp length=100 mm	four clamps, A=380±20 mm, see illustration A	Downforce load≤2400 Pa Uplift load ≤2400 Pa	VDE / CSA
2-C-2			Profi clamp, wide, 3-8 mm, clamp length=200 mm	four clamps, A=380±20 mm, see illustration A	Downforce load≤5400 Pa Uplift load ≤2400 Pa	VDE / CSA
2-C-3			Profi clamp, wide, 3-8 mm, clamp length=80 mm	six clamps, A=250±20 mm, B=579±20 mm, see illustration B	Downforce load≤2400 Pa Uplift load ≤2400 Pa	VDE / CSA
2-C-4			Profi clamp, wide, 3-8 mm, clamp length=100 mm	six clamps, A=250±20 mm, B=579±20 mm, see illustration B	Downforce load≤5400 Pa Uplift load ≤2400 Pa	VDE / CSA
2-D-1	Xiamen Grace SolarTechnology co.,ltd.		GS-IC (Middle clamp)/ GS-EC (End clamp), clamp length=100 mm	four clamps, A=380±20 mm, see illustration A	Downforce load≤2400 Pa Uplift load ≤2400 Pa	VDE / CSA
2-D-2			GS-IC (Middle clamp)/ GS-EC (End clamp), clamp length=200 mm	four clamps, A=380±20 mm, see illustration A	Downforce load≤5400 Pa Uplift load ≤2400 Pa	VDE / CSA
2-D-3			GS-IC (Middle clamp)/ GS-EC (End clamp), clamp length=80 mm	six clamps, A=250±20 mm, B=579±20 mm, see illustration B	Downforce load≤2400 Pa Uplift load ≤2400 Pa	VDE / CSA
2-D-4			GS-IC (Middle clamp)/ GS-EC (End clamp), clamp length=100 mm	six clamps, A=250±20 mm, B=579±20 mm, see illustration B	Downforce load≤5400 Pa Uplift load ≤2400 Pa	VDE / CSA

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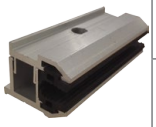
Mounting Method	Supplier	Clamp Image	Clamp Type & length	Clamp Quantity & Location	Load (Pa)	Certification Body
2-E-1	Powerway Renewable Energy Co.,Ltd		PW-CS-01(End clamp) / PW-CS-02 (Middle clamp), clamp length=100 mm	four clamps, A=380±20 mm, see illustration A	Downforce load≤2400 Pa Uplift load ≤2400 Pa	VDE / CSA
2-E-2			PW-CS-01 (End clamp) / PW-CS-02 (Middle clamp), clamp length=200 mm	four clamps, A=380±20 mm, see illustration A	Downforce load≤5400 Pa Uplift load ≤2400 Pa	VDE / CSA
2-E-3			PW-CS-01(End clamp) / PW-CS-02 (Middle clamp), clamp length=80 mm	six clamps, A=250±20 mm, B=579±20 mm, see illustration B	Downforce load≤2400 Pa Uplift load ≤2400 Pa	VDE / CSA
2-E-4			PW-CS-01(End clamp) / PW-CS-02 (Middle clamp), clamp length=100 mm	six clamps, A=250±20 mm, B=579±20 smm, see illustration B	Downforce load≤5400 Pa Uplift load ≤2400 Pa	VDE / CSA
2-F-1	Akcome Metals Technology (Suzhou) Co.,Ltd.		AK-EC-DG (End clamp) / AK-MC-DG (Middle clamp), clamp length=100 mm	four clamps, A=380±20 mm, see illustration A	Downforce load≤2400 Pa Uplift load ≤2400 Pa	VDE/CSA
2-F-2			AK-EC-DG (End clamp) / AK-MC-DG (Middle clamp), clamp length=200 mm	four clamps, A=380±20 mm, see illustration A	Downforce load≤5400 Pa Uplift load ≤2400 Pa	VDE/CSA
2-F-3			AK-EC-DG (End clamp) / AK-MC-DG (Middle clamp), clamp length=80 mm	six clamps, A=250±20 mm, B=579±20 mm, see illustration B	Downforce load≤2400 Pa Uplift load ≤2400 Pa	VDE / CSA
2-F-4			AK-EC-DG (End clamp) / AK-MC-DG (Middle clamp), clamp length=100 mm	six clamps, A=250±20 mm, B=579±20 mm, see illustration B	Downforce load≤5400 Pa Uplift load ≤2400 Pa	VDE / CSA

The following clamps in table 3 have been approved as compatible with Canadian Solar double glass module CS6X-P-FG and CS6X-M-FG.

Table 3:
CS6X-P-FG and CS6X-M-FG compatible clamps

Mounting Method	Supplier	Clamp Image	Clamp Type & length	Clamp Quantity & Location	Load (Pa)	Certification Body
3-A-1	NISSEI METALS CO.,LTD.		SA-TOK-UA (End clamp) / SA-KOK-UA (Middle clamp), clamp length=120mm	six clamps, A=300±20mm, B=684±20mm, see illustration B	Downforce load≤2400 Pa Uplift load ≤2400 Pa	VDE
3-B-1	K2 Systems GmbH / Everest Solar Systems, LLC		K2 frameless clamp, 4-7.2 mm, clamp length=130 mm	four clamps, A=440±20 mm, see illustration A	Downforce load≤2400 Pa Uplift load ≤2400 Pa	VDE / CSA
3-B-2			K2 frameless clamp, 4-7.2 mm, clamp length=250 mm	four clamps, A=440±20 mm, see illustration A	Downforce load≤5400 Pa Uplift load ≤2400 Pa	VDE / CSA
3-B-3			K2 frameless clamp, 4-7.2 mm, clamp length=100 mm	six clamps, A=300±20 mm, B=684±20 mm, see illustration B	Downforce load≤2400 Pa Uplift load ≤2400 Pa	VDE / CSA
3-B-4			K2 frameless clamp, 4-7.2 mm, clamp length=130 mm	six clamps, A=300±20 mm, B=684±20 mm, see illustration B	Downforce load≤5400 Pa Uplift load ≤2400 Pa	VDE / CSA
3-C-1	Schletter Inc. / Schletter GmbH		Profi clamp, wide, 3-8 mm, clamp length=130 mm	four clamps, A=440±20 mm, see illustration A	Downforce load≤2400 Pa Uplift load ≤2400 Pa	VDE / CSA
3-C-2			Profi clamp, wide, 3-8 mm, clamp length=250 mm	four clamps, A=440±20 mm, see illustration A	Downforce load≤5400 Pa Uplift load ≤2400 Pa	VDE / CSA
3-C-3			Profi clamp, wide, 3-8 mm, clamp length=100 mm	six clamps, A=300±20mm, B=684±20 mm, see illustration B	Downforce load≤2400 Pa Uplift load ≤2400 Pa	VDE / CSA
3-C-4			Profi clamp, wide, 3-8 mm, clamp length=130 mm	six clamps, A=300±20 mm, B=684±20 mm, see illustration B	Downforce load≤5400 Pa Uplift load ≤2400 Pa	VDE / CSA
3-D-1	Xiamen Grace SolarTechnology co.,ltd.		GS-IC (Middle clamp) / GS-EC (End clamp), clamp length=130 mm	four clamps, A=440±20 mm, see illustration A	Downforce load≤2400 Pa Uplift load ≤2400 Pa	VDE / CSA
3-D-2			GS-IC (Middle clamp) / GS-EC (End clamp), clamp length=250 mm	four clamps, A=440±20 mm, see illustration A	Downforce load≤5400 Pa Uplift load ≤2400 Pa	VDE / CSA
3-D-3			GS-IC (Middle clamp) / GS-EC (End clamp), clamp length=100 mm	six clamps, A=300±20 mm, B=684±20 mm, see illustration B	Downforce load≤2400 Pa Uplift load ≤2400 Pa	VDE / CSA
3-D-4			GS-IC (Middle clamp) / GS-EC (End clamp), clamp length=130 mm	six clamps, A=300±20 mm, B=684±20 mm, see illustration B	Downforce load≤5400 Pa Uplift load ≤2400 Pa	VDE / CSA

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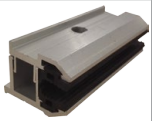
Mounting Method	Supplier	Clamp Image	Clamp Type & length	Clamp Quantity & Location	Load (Pa)	Certification Body
3-E-1	Powerway Renewable Energy Co.,Ltd		PW-CS-01(End clamp) / PW-CS-02 (Middle clamp), clamp length=130 mm	four clamps, A=440±20 mm, see illustration A	Downforce load≤2400 Pa Uplift load ≤2400 Pa	VDE / CSA
3-E-2			PW-CS-01(End clamp) / PW-CS-02 (Middle clamp), clamp length=250 mm	four clamps, A=440±20 mm, see illustration A	Downforce load≤5400 Pa Uplift load ≤2400 Pa	VDE / CSA
3-E-3			PW-CS-01(End clamp) / PW-CS-02 (Middle clamp), clamp length=100 mm	six clamps, A=300±20 mm, B=684±20 mm, see illustration B	Downforce load≤2400 Pa Uplift load ≤2400 Pa	VDE / CSA
3-E-4			PW-CS-01(End clamp) / PW-CS-02 (Middle clamp), clamp length=130 mm	six clamps, A=300±20 mm, B=684±20 mm, see illustration B	Downforce load≤5400 Pa Uplift load ≤2400 Pa	VDE / CSA
3-F-1	Akcome Metals Technology (Suzhou) Co.,Ltd.		AK-EC-DG (End clamp) / AK-MC-DG (Middle clamp), clamp length=130 mm	four clamps, A=440±20 mm, see illustration A	Downforce load≤2400 Pa Uplift load ≤2400 Pa	VDE/CSA
3-F-2			AK-EC-DG (End clamp) / AK-MC-DG (Middle clamp), clamp length=250 mm	four clamps, A=440±20 mm, see illustration A	Downforce load≤5400 Pa Uplift load ≤2400 Pa	VDE/CSA
3-F-3			AK-EC-DG (End clamp) / AK-MC-DG (Middle clamp), clamp length=100 mm	six clamps, A=300±20 mm, B=684±20 mm, see illustra tion B	Downforce load≤2400 Pa Uplift load ≤2400 Pa	VDE / CSA
3-F-4			AK-EC-DG (End clamp) / AK-MC-DG (Middle clamp), clamp length=130 mm	six clamps, A=300±20 mm, B=684±20 mm, see illustration B	Downforce load≤5400 Pa Uplift load ≤2400 Pa	VDE / CSA

The following clamps in table 4 have been approved as compatible with Canadian Solar double glass module CS3K-MS-FG and CS3K-P-FG.

Table 4:
CS3K-MS-FG and CS3K-P-FG compatible clamps

Mounting Method	Supplier	Clamp Image	Clamp Type & length	Clamp Quantity & Location	Load (Pa)	Certification Body
4-A-1	K2 Systems GmbH / Everest Solar Systems, LLC		K2 frameless clamp, 4-7.2 mm, clamp length=200 mm	four clamps, A=380±20 mm, see illustration A	Downforce load≤5400 Pa Uplift load ≤2400 Pa	VDE / CSA
4-B-1	Schletter Inc. / Schletter GmbH		Profi clamp, wide, 3-8 mm, clamp length=200 mm	four clamps, A=380±20 mm, see illustration A	Downforce load≤5400 Pa Uplift load ≤2400 Pa	VDE / CSA
4-C-1	Xiamen Grace SolarTechnology co.,ltd.		GS-IC (Middle clamp) / GS-EC (End clamp), clamp length=200 mm	four clamps, A=380±20 mm, see illustration A	Downforce load≤5400 Pa Uplift load ≤2400 Pa	VDE / CSA
4-D-1	Powerway Renewable Energy Co.,Ltd		PW-CS-01(End clamp) / PW-CS-02 (Middle clamp), clamp length=200 mm	four clamps, A=380±20 mm, see illustration A	Downforce load≤5400 Pa Uplift load ≤2400 Pa	VDE / CSA
4-E-1	Akcome Metals Technology (Suzhou) Co.,Ltd.		AK-EC-DG (End clamp) / AK-MC-DG (Middle clamp), clamp length=200 mm	four clamps, A=380±20 mm, see illustration A	Downforce load≤5400 Pa Uplift load ≤2400 Pa	VDE / CSA

The following clamps in table 5 have been approved as compatible with Canadian Solar double glass module CS3U-MS-FG and CS3U-P-FG.

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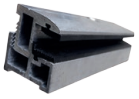
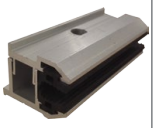
Table 5:
CS3U-MS-FG and CS3U-P-FG compatible clamps

Mounting Method	Supplier	Clamp Image	Clamp Type & length	Clamp Quantity & Location	Load (Pa)	Certification Body
5-A-1	K2 Systems GmbH / Everest Solar Systems, LLC		K2 frameless clamp, 4-7.2 mm, clamp length=250 mm	four clamps, A=440±20 mm, see illustration A	Downforce load≤5400 Pa Uplift load ≤2400 Pa	VDE / CSA
5-B-1	Schletter Inc. / Schletter GmbH		Profi clamp, wide, 3-8 mm, clamp length=250 mm	four clamps, A=440±20 mm, see illustration A	Downforce load≤5400 Pa Uplift load ≤2400 Pa	VDE / CSA
5-C-1	Xiamen Grace SolarTechnology co.,ltd.		GS-IC (Middle clamp) / GS-EC (End clamp), clamp length=250 mm	four clamps, A=440±20 mm, see illustration A	Downforce load≤5400 Pa Uplift load ≤2400 Pa	VDE / CSA
5-D-1	Powerway Renewable Energy Co.,Ltd		PW-CS-01(End clamp) / PW-CS-02 (Middle clamp), clamp length=250 mm	four clamps, A=440±20 mm, see illustration A	Downforce load≤5400 Pa Uplift load ≤2400 Pa	VDE / CSA
5-E-1	Akcome Metals Technology (Suzhou) Co.,Ltd.		AK-EC-DG (End clamp) / AK-MC-DG (Middle clamp), clamp length=250 mm	four clamps, A=440±20 mm, see illustration A	Downforce load≤5400 Pa Uplift load ≤2400 Pa	VDE / CSA

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